

**CELL :-** A389      **CELL NAME:-** Oil Pump Assly      **MACHINE / STAGE :-** Packing Stage      **OPERATION :-** Packing.

**KAIZEN THEME :** To reduce excess cost of VCI polybag use for packing the A389 assembly.

**IDEA :-**To change the packing standard.

**Problem present status :-**Cost of packing the A389 is more due to the size of polybag .

**COUNTERMEASURE:-** Polybag size reduced from 340\*400 mm to 8\*8 inch.  
Price of 340\*400 mm polybag=6 Rs each.  
Price of 8\*8 inch polybag=2.7 Rs each.

<b>BENCHMARK TARGET</b>	
<b>KAIZEN START</b>	28.03.2016
<b>KAIZEN FINISH</b>	28.04.2016

**TEAM MEMBERS :** Sarika pawar, Amit Dhage ,Datta Kadam, Tushar



Before



After

**BENEFITS :-**  
1) Cost saving.

**KAIZEN SUSTENANCE**

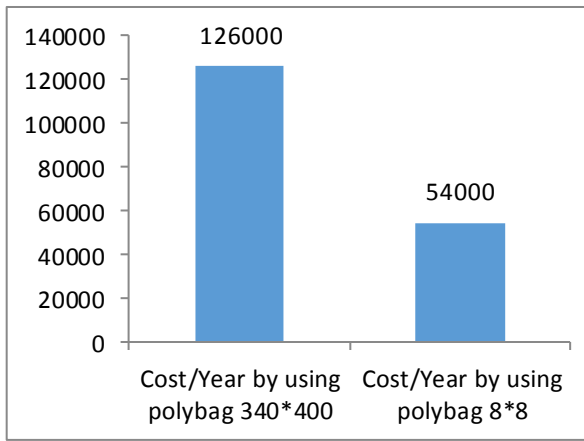
**WHY - WHY ANALYSIS :-**  
**Why1 :-**Packing cost is more.  
**why2:-** Cost of polybag is more.  
**Why3 :-**Size of polybag is large.

**RESULT :-**Cost saving P.A will be 72000 Rs

**WHAT TO DO:** Packing standard change.

**HOW TO DO:**  
**FREQUENCY -**NA

**ROOT CAUSE :** Size of polybag is large.



**REGISTRATION NO. & DATE :** 28.3.2016

**REGISTERED BY :-** Mohan kate

**MANAGER'S SIGN :-** Sunil Kinkar

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	NA			